DOUBLE VISION® DUAL DISPLAY VOLTMETER/PHASER

and ACCESSORIES

Operating & Instruction Manual



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VOLTMETER/PHASER

and ACCESSORIES

Operating & Instruction Manual

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IMPORTANT SAFETY INFORMATION

Read and understand these instructions prior to use. These operating instructions are not a substitute for proper training in the use of this equipment. High voltage systems present serious hazards, including the risk of death or serious injury due to arcing, thermal burns and electrocution. HD Electric's products are intended solely for use by professionals with knowledge, training and experience in the use of the equipment and its accessories in and around high voltage systems.

All applicable federal, state, company and OSHA work practices must be followed. If you are unfamiliar with the work practices required, DO NOT PROCEED. Call HD Electric if you have any questions regarding this equipment.

These important labels are affixed to the product. Read and understand each of them before proceeding.



USE HOT STICK Press ON switch or ON switch again to select Peak Hold **PH**, Test Point TP or CFT Cable Fault Test modes. See instru manual for more detail. NOTICE: Use correct probes for overhead and underground applications. Use only with high voltage insulating hotsticks with length appropriate for voltage. For use by trained high voltage professionals only. CAUTION: The housing is not an insulator and must not bridge energized conductors or an energized conductor to ground. Do not exceed 40kV. Test on known voltage source before and after each use. Inspect connecting cord and return meter to HD Electric Company for repair if cord or other meter components are worn or damaged. Keep cord free and clear of all conductors during application. WARNING: All OSHA and company work practices must be followed. Always wear approved insulated gloves, eye and face protection and FR clothing. Do not touch meter housing during measurement. Rea understand instructions. Failure to follow instructions or other misuse or misapplication can lead to re injury and death Part No. DDVM-40 Serial No. C € 5/16

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All meters require the use of accessory hot sticks, which may or may not be supplied with the meter. The minimum hot stick length required for safe use depends upon the particular operation; consult federal, state, company and OSHA specifications for the proper hot stick length for the intended operation.

The users of this meter should always be equipped with personal protective equipment including high voltage gloves, flame retardant clothing, eye and face protection. Some applications may require additional protective equipment.

Accessory probes are available for all meters. Always use the proper probe(s) for your application.

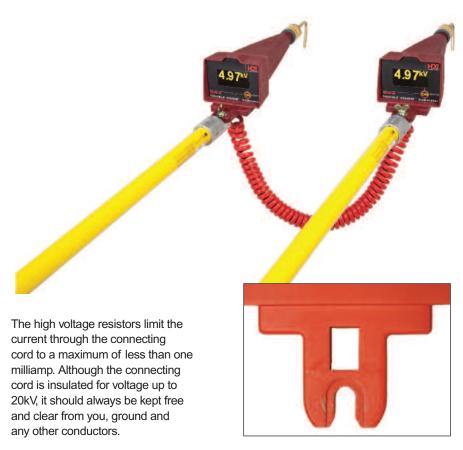
Failure to follow these and other warnings and safety precautions may result in severe injury or death.

OPERATIONAL IMPAIRMENT

If the DDVM is used in a manner not described in this instruction manual, the protection and effective operation of this equipment may be impaired.

GENERAL DESCRIPTION

The HD Electric Dual Display digital voltmeter/phaser is constructed with a high strength molded housing with epoxy encapsulated high voltage resistors, a connecting cord and a digital LED display.



Hot Stick Connection: Shotgun or Universal Spline

TECHNICAL SPECIFICATIONS MODEL NUMBER: DDVM-40

ENVIRONMENTAL CONDITIONS

- · Conditions Indoor and outdoor use
- Altitude Up to 6,566 ft. (2000M)
- Operating Temperature -20°F to +120°F (-29°C to +49°C)
- Humidity 95% to 49°C (non-condensing)
- · Pollution Degree PD4
- Measurement Category IV Classification Rating (CAT IV) Product is intended for use with test and measuring circuits connected to the circuits/wiring outside of a building installation, including transmission lines.
- Overvoltage Category IV
- · Enclosure Material Supertough Nylon UL 94-HB
- Printed Circuit Boards FR-4 UL94V-0
- Dimensions Length 14 in. (36cm), Width 4.6 in. (12cm), Height 4.1 in. (10cm)
- Diameter of Fiberglass 1" (2.54cm)
- · Connecting Cord Length 12' (3.6m) fully extended, 3.5' (1.7m) retracted
- Weight (w/o probes): 2.25 lbs. (1.02kg) each unit
- Battery Life 8 hours continuous use
- Battery 9V alkaline 1604A, IEC 6LR61 or 9V lithium, ANSI-1604LC
- · Digital Meter Reads in kilovolts
- Voltage Range 5V-40kV line-to-ground or line-to-line, AC 25-1000Hz or DC
- · Auto-Ranging No range selector switch
- Accuracy Within 1% of reading +/- 3 counts (line-to-ground & line-to-line measurements)
- Meter Resolution: 0.005 0.999 range with 1 Volt resolution

1.00 - 9.99 range with 10 Volt resolution

10.0 - 40.0 range with 100 Volt resolution

OPERATING INSTRUCTIONS

The DDVM-40 Dual Display Digital Voltmeter measures DC and AC RMS voltage from 5V to 40kV and from 25-1000Hz. Measurements can be made line-to-ground or line-to-line. The two LED displays are synchronized so that the same voltage reading is shown on both displays.

Press the ON button on both units to turn them on. The initial zero kV indication will be replaced shortly with the display of hollow zeros as a battery saving measure.

A low battery indication in the lower right corner of the screen indicates that the battery will need to be replaced soon. If the battery dies completely in one unit, the display will shut off and the remaining unit will show the message REPLACE PARTNER BATTERY. The battery compartments are on the bottom of each unit. HD Electric recommends using 9V lithium batteries, but alkaline batteries may also be used.

Both displays will turn off after three minutes of a zero display.

BATTERY REPLACEMENT INSTRUCTIONS

To replace the battery, open and remove the compartment on the bottom of the meter housing. Remove and dispose of the old battery, replacing it with a fresh, new 9-volt lithium or alkaline battery. Note battery polarity on the battery compartment. This compartment cannot be reinserted if the battery polarity is reversed.







OPERATING INSTRUCTIONS

Pre-Use Inspection

WARNING: Before using the instrument be sure to test and inspect the equipment to ensure that it is functioning properly and is in safe, working condition. Failure to do so may cause serious injury or death and may result in erroneous test measurements.

Before making any high voltage measurements, test and inspect the voltmeter/phaser as follows:

- 1) Make certain the instrument is clean and dry.
- 2) Inspect the cord for cracked insulation.
- 3) Be sure that you are using hot sticks of the appropriate length and examine each hot stick to ensure that it is clean, dry and waxed to a clear shiny surface.
- 4) Attach the appropriate probes for overhead or underground applications (see page 10) and ensure that the probes are properly installed and tightened (do not overtighten).
- Confirm that the meter is configured for the correct application (normal reading, Peak Hold, Test Point or CFT).
- 6) Test the voltmeter/phaser with an appropriate tester, such as the HD Electric PT-5000B Proof Tester® Voltmeter Tester (see page 10).

Voltage and Phasing Measurements – Line-to-Line

We recommend that two person crews perform all line-to-line voltage measurements and phasing operations. Since the operation is occurring near two energized conductors, the use of two person crews allows each person to operate one meter stick and maintain high safety standards.

In order to make line-to-line measurements, each probe must contact an energized line. Be sure that only those probes intended for the particular application are used (see page 10). Always keep the connecting cord free and clear of energized phases and ground. For phasing applications, the probes will be placed on opposite sides of an open point, typically a switch. The phasing operation will indicate if two sides of a line are in-phase before closing a switch.

To check all phases, proceed as follows:

- 1) Measure voltage on each phase from line-to-ground to verify all phases are live and at the same voltage.
- 2) Place one of the probes on a conductor on one side of the switch.
- 3) Place the other probe on one of the three phases on the other side of the switch.
- 4) If the conductors are out-of-phase, the meter will read line-to-line voltage. If they are in-phase, the meter will read near zero but may read up to 15% of the line-to-line voltage.
- 5) Continue this procedure with all three phases on both sides of the switch.

If an intermediate reading is found, the phasing cannot be determined by this method and the switch should not be closed until other means are used for phasing.

OPERATING INSTRUCTIONS continued

Voltage Measurements - Line-to-Ground

First connect one of the probes to either a ground or system neutral making sure the resistor stick is making contact at all times during measurement. The other probe should be connected to the energized source to be measured.

Maintain contact only long enough to read the meter. Always remove the probe from the energized source first before removing the ground connection.

Test Point Measurements

To activate Test Point mode simply push the ON button again. Test Point mode is indicated by TP in the display. To turn Test Point mode off, simply push the ON button once and verify the TP turns off. When using a DDVM to phase between



test points, the important measurement is whether high voltage is present or not. The proper procedure for phasing between elbow test points is as follows:

- 1) Both elbows must be energized. Follow the proper safety practices for removing the test point protective caps and exposing the live test points. Treat all exposed electrodes as energized high voltage. Measure from both elbow test points to ground. These measurements should show that both elbows are energized and, if both elbows are of the same type and manufacture, should measure the same approximate line voltage.
- 2) Measure from one elbow test point to the other. This reading will show either a high voltage reading indicating the elbows are out-of-phase or a zero or low voltage reading indicating the elbows are connected to the same phase. The out-of-phase measurement will likely not show the higher voltage expected from a phase-to-phase measurement but will be closer to the line-to-ground voltage. The in-phase voltage measurement can be between zero and 15% of the nominal line-to-ground voltage. If both elbows are of different type and manufacture, then the reading may be higher.

Peak Hold

Press the ON button to activate this feature and once again to clear the reading.

The H in the display confirms Peak Hold.

The display will hold the highest reading while Peak Hold is activated.



PROBES AND ACCESSORIES

WARNING: ALWAYS use probes appropriate to your application. **NEVER** use overhead probes in underground applications. Failure to use the correct probe can result in arcing or electrical contact and may cause serious injury or death. If you are not trained in the particular operation or are not sure about the appropriate probe for your application **DO NOT PROCEED**.

Overhead Probes

A. 025-OLPS-5 brass hook probe

B. 025-OLPS-6 brass pigtail probe

C. Hot Stick

A range of hot sticks are available in lengths starting at 4'. Contact HD Electric for more details.

D. Insulated Underground Probe

GCP-1 for general underground use on grounded terminals, exposed high voltage terminals or elbow test points.

Underground Dead Front Bushing Probes

- **E.** ASP-15/25 for use in 15kV and 25kV loadbreak bushings
- F. ASP-35U for use in 35kV loadbreak bushings

G. Underground Elbow Probe

EA-15/25 for insertion in loadbreak elbows.

Note: The elbow must be firmly supported when using this probe.



Proof-Tester® Voltmeter Tester

The PT-5000B Proof Tester Voltmeter Tester will produce 5kVDC at the test leads to confirm proper operation of voltmeters and phasers. This tester should be used only with voltmeters/phasers that measure DC voltage. It will not confirm operation of voltmeters/phasers that measure AC voltage only. The PT-5000B operates from one 9V lithium or alkaline battery and produces approximately 5kVDC at the connecting leads. To use:

- 1) Connect both tester leads to the voltmeter/phaser probes.
- 2) Press and hold both TEST buttons.
- Confirm a good battery by checking the red light on the Tester. If the red light does not come on, replace the battery with a 9V lithium or alkaline only.
- 4) Verify the voltmeter/phaser reads approximately 5kV.
- 5) Release the TEST buttons and disconnect the Tester from the voltmeter/phaser.

WARNING: Do not use the voltmeter/phaser if proper operation is not confirmed. **WARNING:** Do not use this tester except as directed. Do not use to test equipment other than voltmeters/phasers. Do not apply to energized circuits or equipment. Refer all servicing to the factory. Failure to follow these instructions may lead to electric shock, severe injury or death.

PROBES AND ACCESSORIES continued

Cable Fault Tester

The CFT-35 is for use only with two stick voltmeters for testing leakage current in underground primary voltage cables.

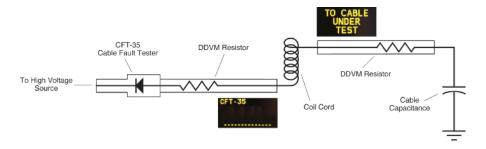


The CFT-35 can be used

on underground cables with grounded neutrals with a maximum line-to-ground voltage of 21.1kV or maximum line-to-line voltage of 36.6kV. Operation at higher voltages may damage the CFT-35 and provide erroneous test results.

The CFT-35 is used with a voltmeter/phaser for testing installed or repaired underground cable prior to energizing it. Only cable with extruded dielectric such as rubber or polyethylene can be tested with the CFT-35. Using the CFT-35 on paper insulated cable may provide erroneous test results caused by higher leakage currents typical for this type of cable.

The CFT-35 contains a high voltage rectifier and is connected to test underground primary cable as shown in this circuit:



In practice, the CFT-35 rectifies the high voltage from the source, usually a transformer primary, and charges up the cable, shown as a capacitor above. When a connection is first made, the DC from the CFT-35 will charge up the cable capacitance through the resistors in the meter sticks. If the cable is good, current will stop flowing when the cable is charged up. If the cable is not good, the cable will not charge and current will continue to flow, as indicated by a higher meter indication.

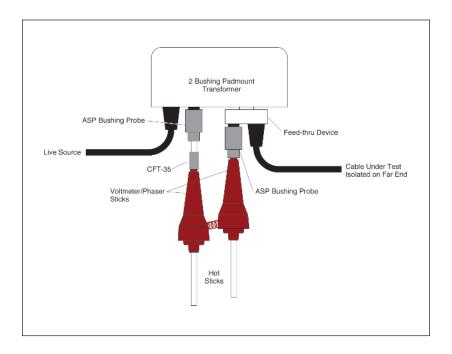
The following equipment is required for testing cable with a CFT-35:

- 1) HD Electric two-stick voltmeter/phaser model DDVM-40.
- The CFT-35 Cable Fault Tester.
- For deadfront applications, ASP bushing probe(s) or, for live front applications, GCP-1 probe(s). An EA-15/25 elbow probe may also be used for deadfront applications.
- 4) For deadfront applications, a feed-through bushing may also be used.

PROBES AND ACCESSORIES continued

Shown below is a typical application of the CFT-35 and associated equipment for testing underground cable from a pad-mount dead front transformer:

Before using the CFT-35, read and understand all of the instructions and precautions for live testing with voltmeters/phasers (pages 7-9). In addition, be sure to consult your company's work practices and any information provided by the manufacturers of the apparatus that you are testing.





Testing using the CFT-35 should be performed as follows:



- Test the cable with the voltmeter/phaser to ensure that it is not energized and that it is discharged.
- 2) Ensure that the cable to be tested is completely isolated; that both ends have no other connection to voltage or to a transformer winding and are properly terminated.



- 3) Turn on the Dual Display voltmeter/phaser and press the ON button again to select CFT mode.
- 4) Assemble the CFT-35 with appropriate probe on the unit displaying CFT-35.
- 5) Connect the voltmeter/phaser unit displaying TO CABLE UNDER TEST to the cable to be tested with the appropriate probe.



- Connect the voltmeter/phaser displaying CFT-35 to the voltage source.
- 7) Read the bar graph display. The reading will be initially high. For a short cable, the reading should return quickly to near zero. For a longer cable, it may take a few seconds for the reading to return to near zero. For a good cable, only one or two bars will remain high. Note that the highest bar will remain on as a reminder of the maximum reading.



- 8) If all or most of the bars stay on, the cable is leaking or shorted and CABLE FAULT will be displayed. Discontinue the test.
- 9) Discharge the cable by removing the voltmeter/ phaser from the line, removing the CFT-35 from the voltmeter/phaser and connecting the voltmeter/ phaser from the cable just tested to ground.

CARE AND MAINTENANCE

Periodic regular maintenance is required to keep the voltmeter in proper operating condition. Digital models will require periodic battery replacement. Keep the voltmeter clean and dry and always store it in its case. The sticks should be kept clean and free of dirt, contamination and marking. Examine the cord for cracking or other damage prior to each use. Although we do not specify a calibration cycle, we recommend you test, measure and calibrate your instrument annually. The Calibration and Maintenance Log provided on page 15 can be used to record these events. Contact HD Electric for details.

CLEANING INSTRUCTIONS

To clean the DDVM wipe with a damp cloth with water. Do not use harsh chemicals or solvents.

REPAIRS

If any damage is found please contact us at 800-435-0786 to arrange for service.

MANUFACTURING LOCATION

HD Electric • Southaven, MS, 38672 USA

CALIBRATION AND MAINTENANCE LOG

DATE	CALIBRATED BY

TERMS AND CONDITIONS OF SALE

HD Electric Company is herein referred to either as "HDE" or "Seller" and the customer or person or entity purchasing goods or services (hereinafter collectively referred to as "Goods") is referred to as "the "Buyer". These Terms and Conditions, any price list or schedule, guidation, acknowledgment or invoice from HDE relevant to the sale of the Goods and all documents incorporated by specific reference therein, constitute the complete and exclusive statement of the terms of the agreement operating the sale of Goods by HDE to Buyer, Buyer's acceptance of the Goods will make buyer's asceptance the set man and conditions without variation or addition. Any different or additional terms in Buyer's purchase order or other Buyer documents are hereby objected to. HDE reserves the right in its sole discretion to refuse orders.

1. PRICES AND TAXES: Unless a fixed price is quoted, the price at which this order is accepted is subject to adjustment to HDE's price in effect at the time of order. Any current or future tax or governmental charge (or increase in same) affecting Seler's costs or production, sale or delivery or which Seler is otherwise required to pay or collect in connection with the sale, purchase, delivery, storage, processing, use or consumption of Goods (out excluding any fact soon Seler's not increase in connection or the sale, purchase, delivery, storage, processing, use or consumption of Goods (out excluding any fact soon Seler's not income or profit) shall be for Buyer's account and shall be added to the price.

2. TERMS OF PAYMENT: Terms are stated on HDE's invoice in U.S. currency. HDE shall have the right, among other remedies, either to terminate this agreement or to suspend further performance under this and/or other agreements with the Buyer in the event Buyer falls to make any payment when due, which other agreements Buyer and Seleth hereby amend accordingly, or HDE otherwise deems liself insecure. Buyer shall be label for all expenses, Including altomacy's less, relating to the collection of past due amounts. Should Buyer's financial responsibility become unsafficients or security saffactory to HDE may be required by HDE for fluture deliveries and for the goods therefolder deliveries. HDE may algorithm or security is not provided, in addition to HDE's other rights and remedies, HDE may discontinue deliveries. HDE may apply a finance drange for payments made by credit card.

3. SHPMENT AND DELVERY: Unless otherwise expressly provided, shipments are made F.O.B. HDE's shipping point, Risk of loss or dranage and responsibility shall pass from HDE to Buyer upon delivery to and receptly procured nor affect. Any claims for sharbages or dranages and selfered in transit are the responsibility of buyer and shall be submitted by the Buyer directly to the carriers. Sharbage or dranages must be acknowledged and signed for at the time of delivery, While HDE will use all responsible commercial efforts to maintain the delivery date(s) acknowledged or quoted by HDE, all shipping dates are approximate and not guaranteed. HDE reserves the right to make partial shipments. HDE, at the princip dates are approximate and not guaranteed. HDE reserves the right to make partial shipments. HDE is a thipping interest to the Cost is postponed or deligedy by Buyer for any reason, Buyer agrees to reimburse HDE for any and all handling and storage costs and other additional expenses resulting therefrom. All claims for shipping errors, tost shipments or any other discrepancies must be made within involve) (0) days or they will be disallowed and demend valved.

4. HDE LIMITED WARRANTY: HDE covers is products with a manufacturer's warranty against defects in material or workmanship or a period of ney years in the case of Capacitor Controls and in all other circumstances for a period of ney year unless otherwise stated by HDE in writing. To take advantage of this warranty, the complete prograpat to HDE or any HDE Authorized Service Center. This warranty shall not not apply to any Goods inclusing but not limited to products which: (a) Here been repaired or altered outside HDEs factory (or Authorized Service Center) or in any manner so as, in HDE's signment, a fifted its serviceability or proper operation, the programment of any or proper operation, complete the period service of the horizoned Service Center) or in any manner so as, in HDE's signment, and field its serviceability or proper operation, the programment or any or proper operation, and (a) Have been subjected to promise any advantage of the service of the programment of any or proper operation, and include the programment of any or proper operation, and include the programment of any or proper operation, and the proper operation of the programment of any or proper operation, and the programment of any or proper operation, and the programment of any or proper operation, and the properation of the programment of any or proper operation, and the programment of any or proper operation, and the programment of any or proper operation, and the properation of the programment of any or proper operation, and the programment of any or proper operation, and the properation of the properation of the programment of any or properation, and or properation of the programment of any or properation, and the properation of the prop

5. LIMITATION OF REMEDY AND LIABILITY: THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY WARRANTY HEREUNDER SHALL BE LIMITED TO REPAIR, CORRECTION, REPLACEMENT OF CREDIT UNDER SECTION 4. HID SHALL NOT BE LIABIL FOR DAMAGES CAUSED BY DELAY IN PERFORMANCE, AND IN NO EVENT, REGARDLESS OF THE FORM OF THE CHAIN OF THE CHAIN OF ACTION WHETHER BASED CONTINUES. THE FORM OF THE CHAIN OF THE CHAIN OF ACTION OF THE CHAIN OF THE CH

6. EXCUSE OF PERFORMANCE (FORCE MAJEURE): HDE shall not be liable for delays in performance or for non-performance due to acts of God; acts of Buyer, war, fire; flood; weather; sabotage; strikes, labor disputes, o'dl disturbances or rioks; governmental requests, restrictions, allocations, laws, regulations, orders or actions; unavailability of or delays in transportation; default of suppliers; or unforeseen circumstances or events beyond HDEs reasonable control. Deliverse or other performance may be suspended for a naproprisel period or cancelled by IVED groun fotio to line in the event of any of the foregonis, but the belance of this superement shall otherwise remain unaffected. IVED determines that its ability to supply the total demand for the Goods, or to obtain material used directly or indirectly in the manufacture of the Goods, is indirectly and the remainded to the Goods or materials and the remainded to the Goods or materials and the suppliers of any such Goods or materials) among itself and its purchasers on such basis as HDE determines to be equitable without liability for any failure of performance which may result therefrom.

7. CHANGES: HDE reserves the right to change designs and specifications for standard Goods without prior notice to Buyer, but not with respect to custom Goods being made for Buyer. HDE shall have no obligation to install or make such change in any Goods manufactured prior to the date of such change.

8. ASSIGNMENT: Buyer shall not assign its rights or delegate its duties hereunder or any interest herein without the prior written consent of HDE, and any such assignment, without such consent, shall be void

9. INSTALLATION: Buyer shall be responsible for receiving, inspecting, testing, storing, installing, starting up and maintaining all Goods

10. NSPECTIONTESTING: Buyer, at its expense, agrees that it will promptly inspect the Goods upon receipt thereof, and in no event later than thirty. (30) days from the date of receipt of the Goods. Buyer shall deliver to IDE within filters of 15 days of rempsection, but in no event later than forty-five, 60 days from the date of receipt of the Goods, written notice of any and all deficiencies, defects, variations from specifications or complaints of any kind with respect to the quantity, quality, condition, shipment, performance, price or appearance of the Goods so received by Buyer. In the event no such written notice is received by HDE. Buyer shall be deemed conclusively to have inspected and such Goods unconditionally any and all rights and claims, including withintion any right to reject the Goods or to diam damages in respect the reaction. Buyer may not return goods without first advising HDE of the reasons therefore, obtaining from HDE a material authorization number and observing such instructions as HDE may give in authorizing such return. In the event a return is authorizing for any Goods requiring reparkacing or maintenance a wenty percent (20%) restording fee shall be assessed to Buyer in the final credit amount.

11. SERVICES: If this agreement requires HDE to perform or provide any services, HDE (including without limitation its successors, assigns, agents or any person or entity acting at HDE's direction) shall not be responsible for any damages, claims, liabilities or expenses of any nature arising out of such services.

12. U.S. EXPORT CONTROL LAWS: All Goods sold to Buver by HDE hereunder are subject to U.S. Export Control Laws. Buver hereby agrees not to re-sell or divert any goods contrary to such laws

13. COMPLIANCE: Selenc'Ontractor shall comply with all applicable federal, state or local laws, rules, regulations, or orders. Selenc'Ontractor shall comply with Executive Order 11246, as amended by Executive Order 1376, and the applicable provisions for the Office of Federal Contract Compliance Programs (PCFCP), 41 CFR Part 64, which are incorporated herein by the reference. Buyer shall comply with all applicable federal, state, or local laws, rules, regulations or orders including our shall be provided by the order of the order ord

14. MISCELLANEOUS: These terms and conditions superseds all other communications, negotiations and prior or all or written statements regarding the subject matter hereof. No change, modification, rescission, dischange, beandorment, or waiver of these terms and conditions shall be binding upon HDE unless made in writing and signed on its behalf by its duly authorized representative. No conditions, usage or trade, course of dealing or performance, undestanding or agreement purporting to modify, vary, explain, or supplement these terms and conditions shall be binding unless hereafter made in writing and signed by Seller. No modification shall be effected by HDEs receipt or acceptance of Buyer's purchase orders, shipping instruction forms, of other documentation containing terms at variance with or in addition to those self toth herein, all of which are objected to by HDEs. Any such modifications or additional terms are specification; presently rejected by HDEs whatever the deemed to constitute or offeatured any other breach or default of any other breach or default of any other breach or default of any other pith or remedy, unless such waiver be expressed in writing and signed by HDE. All typographical or defectal errors made by HDE in any southern exceeding to the interpretation and effect of this agreement shall be governed by twos of the state of limits on whose of the state of limits of limits of the state of limits of limits.

15. DISPUTE RESOLUTION: In the event of any dispute INCLUDING, BUT NOT LIMITED TO, BREACH OF CONTRACT, BREACH OF WARRANTY, CLAIMS BASED IN TORT, NEGLIGENCE, PRODUCT LIABILITY, FRAUD, MARKETING, STATE OR FEDERAL REGULATIONS, ANY CLAIMS REGARDING THE ENFORCEABILITY OF THIS LIMITED WARRANTY, AND THE WAIVER OF CLASS ACTION TRIALS between Buyer and Seller, either may choose to resolve the dispute by binding arbitration, as described below, instead of in out. THIS MEANS IF EITHERY OR SELLER CHOOSE BINDING ARBITRATION, DIFFIER PARTY SHALL HAVE THE RIGHT TO LITIGATE SUCH CLAIM IN COURT OR HAVE A JURY TRIAL. DISCOVERY AND APPEAL RIGHTS ARE LIMITED IN BINDING ARBITRATION. Buyer and Seller agree that the proper usure if Arbitration in on sto schosen by Buyer or Seller of all actions arising in connection herewith shall be only in the state of liminos and the agree to submit to sch jurisdiction. No acid, negardess of form, arising out of transactions relating to the agreement, may be brought by either party more than two (2) years after the cause of action has accrued. The U.N. Convention on Contracts for the International Sales of Goods shall not anyly in this accruence.

16. CLASS ACTION WAIVER: BINDING ARBITRATION MUST BE ON AN INDIVIDUAL BASIS. THIS MEANS NEITHER BUYER NOR SELLER MAY JOIN OR CONSOLIDATE CLAIMS IN ARBITRATION BY OR AGAINST OTHERS, OR LITIGATE IN COURT OR ARBITRATE ANY CLAIMS AS A REPRESENTATIVE OR MEMBER OF A CLASS OR IN A PRIVATE AT TORNEY GENERAL CAPACITY. ADMINISTRATION OF A PRIVATE AND A PRIVATE AT TORNEY GENERAL CAPACITY. ADMINISTRATION OF A PRIVATE AND A PRIVATE AT TORNEY GENERAL CAPACITY. ADMINISTRATION OF A PRIVATE AND A PRIVATE

HD Electric Company is committed to ongoing review and improvement of its product lines, and thus reserves the right to modify product design and specifications without notice.

HD Electric Company® products are available through HDE® sales representatives worldwide.

HD Electric products receive final assembly and shipment from HDE's production facility at

Suite 400 - 4320 Executive Drive, Southaven, MS 38672.

HD Electric Company is ISO 9001:2015 certified