INSTRUCTION MANUAL





HRD-1 and HRD-58 Hydraulic Ground Rod Drivers

Serial Codes GMJ and GMK



Read and **understand** all of the instructions and safety information in this manual before operating or servicing this tool.



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Description

The HRD-1 and HRD-58 Greenlee Ground Rod Drivers are heavy-duty, hydraulically powered reciprocating tools designed for driving ground rods of various lengths. The high power-to-weight ratio and low vibration reduce operator fatigue and increase productivity. Included is a remote double-acting operating valve that allows operation on either

open-center or closed-center hydraulic systems.

The HRD-1 can drive rods up to 25 mm (1") in diameter. The HRD-58 accommodates rods up to 16 mm (0.625") in diameter.

Safety

Safety is essential in the use and maintenance of Greenlee tools and equipment. This manual and any markings on the tool provide information for avoiding hazards and unsafe practices related to the use of this tool. Observe all of the safety information provided.

Purpose of this Manual

This manual is intended to familiarize personnel with the safe operation and maintenance procedures for the following Greenlee tools:

- HRD-1 1" Ground Rod Driver
- HRD-58 5/8" Ground Rod Driver

Keep this manual available to all personnel.

Replacement manuals are available upon request at no charge at www.greenlee.com.

Other Publications

Tool Owners/Users

SAE Standard J1273 (Hose and Hose Assemblies): Publication 99930323

All specifications are nominal and may change as design improvements occur. Greenlee Tools, Inc. shall not be liable for damages resulting from misapplication or misuse of its products.

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KEEP THIS MANUAL

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IMPORTANT SAFETY INFORMATION





This symbol is used to call your attention to hazards or unsafe practices which could result in an injury or property damage. The signal word, defined below, indicates the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.

ADANGER

Immediate hazards which, if not avoided, WILL result in severe injury or death.

Hazards which, if not avoided, COULD result in severe injury or death.

ACAUTION

Hazards or unsafe practices which, if not avoided, MAY result in injury or property damage.

AWARNING

Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.

Failure to observe this warning could result in severe injury or death.



- Do not hold hose or couplers while the hydraulic system is
- Depressurize the hydraulic system before servicing.

Oil under pressure easily punctures skin causing serious injury, gangrene or death. If you are injured by escaping oil, seek medical attention immediately.

Do not exceed the following hydraulic power source maximums:

- Hydraulic flow: 30 l/min (8 gpm)
- Pressure relief: 160 bar (2300 psi)
- Back pressure: 28 bar (405 psi)

Failure to observe this warning could result in severe injury or death.



AWARNING

Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.



Wear hearing protection when using this tool.

Long-term exposure to high noise levels could result in hearing loss.

Wear foot protection when using this tool.

Failure to observe this warning could result in serious injury.

IMPORTANT SAFETY INFORMATION



Wear a hard hat when using this tool.

Failure to observe this warning could result in serious injury or death.

Tool and accessory may be hot during and after operation. Allow to cool before handling, or handle with heat-resistant gloves.

Contact with hot surfaces could result in serious injury.

AWARNING

Electric shock hazard:

This tool is not insulated. When using this unit near energized electrical lines:

- Use only certified non-conductive hoses and proper personal protective equipment.
- Select and maintain the hydraulic fluid to meet the minimum dielectric standards required by your safety department.

Failure to observe this warning could result in severe injury or death.

Do not disconnect tool, hoses, or fittings while the power source is running or if the hydraulic fluid is hot. Hot hydraulic fluid could cause serious burns.

AWARNING

Do not reverse hydraulic flow. Operation with hydraulic flow reversed can cause tool malfunction. Connect the supply (pressure) hose and return (tank) hose to the proper ports.

Failure to observe this warning could result in severe injury or death.

Do not change accessories, inspect, adjust or clean tool when it is connected to a power source.

Accidental startup could result in serious injury or death.

Serious injury could result if the operator does not maintain control of the tool.

- Wear slip-proof gloves when operating this tool.
- Maintain a firm grip on the tool, using both hands at all times.
- Do not lock the trigger in the power-ON position. Operator cannot stop tool when the trigger is locked.

Failure to observe these warnings could result in severe injury or death.

AWARNING

Accumulator is charged with nitrogen under high pressure. This pressure must be unloaded before dismounting.

Failure to observe this warning could result in severe injury or death.

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GREENLEE, HRD-1 and HRD-58 Hydraulic Ground Rod Drivers

IMPORTANT SAFETY INFORMATION

ACAUTION

Vibration hazard:

Apply just enough pressure to do the work. Applying excess pressure to the tool can cause operator discomfort or temporary numbness.

Failure to observe this precaution may result in injury.

ACAUTION

These tools can weigh more than 25 kg (55 lb) and require two persons to lift and transport.

Failure to observe this precaution may result in injury.

ACAUTION

Hydraulic oil can cause skin irritation.

- · Handle the tool and hoses with care to prevent skin contact with hydraulic oil.
- In case of accidental skin contact with hydraulic oil, wash the affected area immediately to remove the oil.

Failure to observe these precautions may result in injury.

ACAUTION

- Inspect the hydraulic hoses and couplings every operating day. Repair or replace if leakage, cracking, wear, or damage is evident. Damaged hoses or couplings may fail, resulting in injury or property damage.
- Use this tool for manufacturer's intended purpose only. Use other than that which is described in this manual may result in injury or property damage.
- Make sure all bystanders are clear of the work area when handling, starting, and operating the tool. Nearby personnel may be injured by flying or falling debris or by flying parts in the event of a tool malfunction.

IMPORTANT

Procedure for connecting or disconnecting hydraulic hoses, fittings or components:

- Move the flow lever on the power source to the 1. OFF position.
- 2. Stop the hydraulic power source.
- 3. Follow the sequence under "Hose Connections" to prevent pressure buildup. In case some pressure has built up, loosen hoses, fittings or components slowly.

IMPORTANT

Emergency stop procedure:

- 1. Release the trigger.
- 2. Shut off the hydraulic power source.

Note: Keep decals clean and legible. Replace decals when necessarv.

When disposing of any components (hydraulic hoses, hydraulic fluid, worn parts, etc.), do so in accordance with federal, state, and local laws or ordinances.



Identification



Ground Rod Drivers

- 1. Lifting Bracket
- 2. Return (tank) Port
- 3. Serial Number
- 4. Driver Body
- 5. Operator Handles
- 6. Front Head
- 7. Remote Control Valve
- 8. Supply (pressure) Port



Specifications

HRD-1 and HRD-58

Type of

Hydraulic System Open-center or closed-center Weight Without Hoses and Remote Control Valve 20.5 kg (45 lb) With Hoses and

Remote Control Valve 24.0 kg (53 lb)

Working Pressure105 to 125 bar (1500 to 1800 psi)

Hvdraulic Oil Working Temperature 30 to 70 °C (86 to 158 °F)

Accumulator Charging Pressure (nitrogen) 50 bar (723 psi)

Blow Frequency

@ 30 l/min (8 gpm)......29 Hz (1740/min)

Hydraulic Ports at Tool 1/2" BSP

Hydraulic Ports at Remote Control Valve

Pressure	.9/16–18 SAE O-ring boss
Return	3/4–16 SAE O-ring boss

Hydraulic Power Source

AWARNING

Do not exceed the following hydraulic power source maximums:

- Hydraulic flow: 30 l/min (8 gpm)
- Pressure relief: 160 bar (2300 psi)
- Back pressure: 28 bar (405 psi)

Failure to observe this warning could result in severe injury or death.

- Optimal performance occurs at maximum flow.
- Maximum hydraulic fluid temperature must not exceed 70 °C (158 °F). A sufficient oil cooling capacity is needed to limit the hydraulic fluid temperature.
- Hydraulic flow must not exceed 30 l/min (8 gpm). Install a flow meter in the return line to measure the rate of hydraulic flow before using the tool.
- · Pressure relief valve setting must not exceed 160 bar (2300 psi) at your tool's maximum flow. Locate the pressure relief valve in the supply circuit to limit excessive hydraulic pressure to the tool.

Hydraulic Schematic



Specifications (cont'd)

Recommended Hydraulic Fluid

Viscosity	
Ideal	20 to 40 cSt
Allowable	15 to 1000 cSt
Viscosity Index	Min. 100
Standard mineral or synthetic oil	can be used

Standard mineral or synthetic oil can be used.

When the tool works continuously, the oil temperature will steady at a certain level called the oil working temperature. Depending on the nature of the job and the cooling capacity of the system, the oil working temperature will be 20 °C to 40 °C (68 °F to 104 °F) above the air temperature. At working temperature, the oil viscosity must be within the ideal area. The tool may not be operated if the oil viscosity is not within the allowable area or if the temperature is not within -20 °C to 70 °C (-4 °F to 158 °F).

The viscosity index expresses the dependence of the viscosity on the temperature. Thus, a high viscosity index is preferable so that the oil can be used within a wide temperature interval.

Applicable Oil Types

		(14 °F) –10 °C	(32 °F) 0 °C	(50 °F) 10 °C	(68 °F) 20 °C	(86 °F) 30 °C	(104 °F) 40 °C) (140 °I 60 °C		Viscosity at 40 °C (104 °F)
BP Biohyd 32										36.0 cSt
BP Biohyd 46										44.0 cSt
BP Biohyd SE 46										46.0 cSt
BP Biohyd SE 68										72.2 cSt
CASTROL Biotech HTG 32	2									36.8 cSt
MOBIL EAL 224 H										36.0 cSt
Q8 Holbein 46										48.4 cSt
SHELL Naturelle HF										35.0 cSt
STATOIL M 32-68										47.4 cSt
SHELL Tellus oil T46										46.0 cSt
ESSO Univis N46										45.7 cSt
TEXACO Rando oil HDZ46	5									51.0 cSt
MOBIL DTE 15										44.9 cSt

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Permitted oil temperature

Recommended oil temperature



Hoses and Fittings

Installation and Maintenance

Refer to publication 99930323, SAE J1273 (Hose and Hose Assemblies).

Replacement

Refer to a Greenlee catalog or bulletin 99910322 for a complete selection of hoses and fittings.

Hose Connections

AWARNING

Do not disconnect tool, hoses, or fittings while the power source is running or if the hydraulic fluid is hot. Hot hydraulic fluid could cause serious burns.

The remote valve can be used on both open-center and closed-center systems by adjusting the OC/CC selection spool.

• For open-center pump operation, use a flat head screwdriver to turn the spool counterclockwise until it backs into the snap ring.



• For closed-center operation, tighten the spool in the clockwise direction until snug.

AWARNING

When connecting or disconnecting the remote valve, always ensure that the valve is in the off position and the system is depressurized.

Failure to observe this warning could result in severe injury or death.

Connecting Remote Valve

When connecting the remote valve to the system, connect lines in order as numbered in the diagram below (1-2-3-4).

Disconnecting Remote Valve

When disconnecting the remote valve, remove lines in reverse order of the numbering in the diagram below (4-3-2-1).



Typical Setup

Operation



IMPORTANT

Emergency stop procedure:

- 1. Release the trigger.
- 2. Shut off the hydraulic power source.

Operation (cont'd)

1. Start the power source.

Note: Allow the power source to run for a few minutes to warm the hydraulic fluid.

2. Slide the ground rod into the driver, as shown.



3. Lift the rod and driver to a vertical position, as shown.

Notes: Rods longer than 2 m (6') may require a second person to lift the driver and steady the rod. When the ground rod driver is within reach, grasp both handles firmly.

4. To start the tool, move the control spool on the remote control valve to the ON position.







- 5. To stop the tool, move the control spool on the remote control valve to the OFF position.
- 6. After the rod is driven, remove the driver.
- 7. When the tool is not in use, stop the power source to reduce heat and wear on tool components.

Maintenance

Do not change accessories, inspect, adjust or clean tool when it is connected to a power source.

Accidental startup could result in serious injury or death.

AWARNING

Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.

Use this maintenance schedule to maximize the tool's service life.

Note: Keep decals clean and legible. Replace decals when necessary.

When disposing of any components (hydraulic hoses, hydraulic fluid, worn parts, etc.), do so in accordance with federal, state, and local laws or ordinances.

Daily

- 1. Wipe all tool surfaces clean.
- Inspect the hydraulic hoses and fittings for signs of leaks, cracks, wear, or damage. Replace if necessary.
- 3. Install dust caps over the hydraulic ports when the tool is disconnected.
- 4. Apply a light oil to all moving parts.

Monthly

Perform a thorough inspection of the hydraulic hoses and fittings as described in publication 99930323, SAE J1273 (Hose and Hose Assemblies).

Annually

If required by your organization, have the tool inspected by an authorized Greenlee service center.

Storage

If the tool requires long-term storage, protect the striking piston against corrosion. Press the striking piston to its upper position (through the anvil bushing). As the quick-release couplings are blocked when disassembled, the striking piston must be pressed upward with the hoses mounted but the power source turned off.

Maintenance (cont'd)

Accumulator Recharging Procedure

AWARNING

Accumulator is charged with nitrogen under high pressure. This pressure must be unloaded before dismounting.

Failure to observe this warning could result in severe injury or death.

- 1. Check that the oil inlet of the accumulator is depressurized.
- 2. Remove the protective cap over the charging screw (9) of the accumulator. The socket head screw must be perfectly clean.
- 3. Loosen the charging screw on top of the accumulator (maximum of two turns). Totally neutralize the pressure before dismounting the accumulator.
- 4. Unscrew the accumulator cover (10), take out the diaphragm (11), and check for leakage and damage.
- 5. Clean, check, and replace damaged or worn parts.
- 6. Grease the seal faces of the accumulator body (12) and the accumulator cover (10) with silicone.
- 7. Spray both sides of the diaphragm with silicone. Place the diaphragm with its bead pointing downward so that it fits in the groove of the accumulator body (12).
- 8. Unscrew the charging screw and replace the seal ring (13).
- 9. Grease the thread of the accumulator cover (10) with copper grease and tighten to approximately 200 Nm (148 ft-lb).
- 10. Fasten the charging screw lightly, and loosen it two turns afterward.
- 11. Mount the filling device on the filling socket of the accumulator cover and fasten it lightly while turning the handle (2) forward and backward, ensuring that the hexagon resiliently fits into the charging screw.
- 12. Close the bleeder valve (5) by turning it clockwise.
- 13. Connect the hose (7) to the check valve (6).
- 14. Connect the free end of the hose directly to the nitrogen bottle by using the reducing nipple. *Note: Use only pure nitrogen.*
- 15. Read the pressure on the gauge (4). Carefully open the valve of the nitrogen bottle (1) and charge with nitrogen until the pressure is approximately 20% higher than required charging pressure. Close the valve of the nitrogen bottle.
- 16. If the gauge (4) shows too high a nitrogen pressure, loosen the bleeder valve (5) until the required pressure is achieved.

- 17. Close the charging screw (9) of the accumulator by turning the handle (2) clockwise.
- 18. Unload the nitrogen hose by opening the bleeder valve (5).
- 19. Dismount the filling device and check the charging screw (9) for leakage with drops of oil.
- 20. Fit the protective cap over the accumulator.



50027182

Accumulator filling device (includes items 2–8)

50027174 Accumulator kit (fully charged) (includes items 9–14)

- (1) Valve of nitrogen bottle
- (2) Handle
- (3) Filling adaptor
- (4) Gauge
- (5) Bleeder valve
- (6) Check valve
- (7) Hose, approximately 3 m (10 ft)
- (8) Reducing nipple (24.32-14WFG)

- (9) Charging screw
- (10) Accumulator cover
- (11) Diaphragm
- (12) Accumulator body
- (13) Seal ring
- (14) Protective cap (not shown)

Troubleshooting

Before troubleshooting, determine whether the problem is in the tool, the hoses, or the power source. Substitute a tool, hoses, or power source known to be in good working order to eliminate the item that is not operating. If the problem is in the tool, refer to the troubleshooting table below. If the problem is in the power source, refer to the troubleshooting section of the power source instruction manual.

Problem	Probable Cause	Probable Remedy		
Tool does not operate.	Improper power source.	Verify that the power source meets the specifications.		
	Hydraulic fluid level low.	Check the fluid level. Check system for leaks.		
	Incorrect hydraulic fluid viscosity.	Use hydraulic fluid with the correct viscosity.		
Tool operates slowly or erratically.	Hydraulic fluid cold.	Allow fluid to warm to the operating tempera- ture. Actuate the tool intermittently to reduce the warming time.		
	Power source not adjusted correctly.	Refer to the power source operator's manual. Set the flow and pressure to correspond with the tool.		
	Hydraulic fluid level low.	Check the fluid level. Check system for leaks.		
	Air in the hydraulic system.	Refer to the power source manufacturer's instructions for removing air from the system.		
	Incorrect hydraulic fluid viscosity.	Use hydraulic fluid with the correct viscosity.		
Tool feels hot.	Hydraulic fluid level low.	Check the fluid level. Check for leaks.		
	Incorrect hydraulic fluid viscosity.	Use hydraulic fluid with the correct viscosity.		
	Hydraulic fluid dirty.	Refer to the power source owner's manual for procedure to replace hydraulic oil and filter.		
Strike rate is normal; blow energy is weak.	Low accumulator gas pressure.	Return tool to a Greenlee Authorized Service Center.		
	Broken accumulator diaphragm.	Return tool to a Greenlee Authorized Service Center.		



Illustration – Main



Parts List – Main

Key	Part No.	Description Qty	Key	Pa
1	50022083	Accumulator body1	36*	
2	52033754	Valve housing1	40	500
3	52033755	Cylinder1	41	500
4	52033756	Striking piston1	42	500
5	50022164	Accumulator cover1	44*	
6	50022172	Diaphragm1	49*	
8	50022180	Charging screw1	50	500
9	50022202	Screw, M10x354	51	500
10	50022202	Screw, M10x354	52	500
11*		Seal ring, Ø8/Ø12x11	53*	
12	52033757	Spool1	54*	
15	52033758	Guide socket1	55*	
16	50022261	Spool socket1	56*	
17*		Protective nut, M24x1.51	57	500
18*		O-ring, Ø24x1.51	58*	
19*		O-ring, Ø18x24	59*	
20*		O-ring, Ø30x2 1	Deca	ale
21*		O-ring, Ø32x2 1	80	5 01
22*		O-ring, Ø25.12x1.781	81	501
24*		Locking ring1	82	504
25*		Seal, Ø32/Ø40x61	83	504
26*		Seal, Ø32/Ø45x7/101		504
27*		Seal ring, 1/2"2	Kits	
28	50028766	Adapter, 08-122	*	500
31	50028820	Trigger cartridge1		

Key	Part No.	Description Qty
36*		O-ring, Ø16.3x2.41
40	50022555	Fitting, 02 KRG6
41	50022563	Fitting, 04 KRG3
42	50028731	Protective cap, 3/4" JIC2
44*		O-ring, Ø6x21
49*		O-ring, Ø8x21
50	50022814	Backup washer4
51	50022822	Screw 1
52	50022830	Check valve ball1
53*		Seal ring, Ø9/Ø14x11
54*		O-ring, Ø82x1.51
55*		O-ring, Ø16x1.51
56*		O-ring, Ø13x1.52
57	50028880	Top plate GRD1
58*		Backup washer, Ø32.7/45x2.51
59*		Locking ring1
Deca	als	
80	50110764	Decal, accumulator1
81	50109499	Plate, identification1
82	50463268	Decal, Greenlee1
83	50490095	Decal, warning1
Kits		
*	50028782	Seal kit (includes items marked with an asterisk)

Illustration and Parts List-Handles, Hoses, and Remote Control Valve



Key	Part No.	Description	Qty	Key	Part No.	Description Qty
Tube	Handles a	nd Lifting Bracket	Rem	ote Control	Valve	
100	50028944	Handle W.A.	2		52057849	Control valve, complete
101	50028960	Bottom plate	1			(includes items 110–118)
102	50031082	Screw, M10x20		110		Valve body1
103	50028758	Washer, Ø10		111		Pipe plug, 1/16" 1
104	50028979	Lifting bracket		112		O-ring, .562 x .750 x .093 (2-113)2
				113		Spool1
Hose	es			114		Button2
106	50028723	Whip hose, 70"	2	115		Screw, cap, #10-24 x .500,
107	50433660	Adapter	1			flat head2
108	50417480	Adapter	1	116		Snap ring, internal1
				117		Spool, OC/CC selection1
				118		O-ring, .364 I.D. x .070 (2-012) 1

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Illustration and Parts List-Nose Part



Key	Part No.	Description Qty	Key	Part No.	Description Qty
HRD	-1		HRD	-58	
	50028790	Nose part, 1", complete		50028804	Nose part, 5/8", complete
120	50028898	Nose part1	120	50028898	Nose part1
121	50028901	Anvil bushing1	121	50028901	Anvil bushing1
122	50028910	Anvil, 25 mm (1") 1	122	50028936	Anvil, 16 mm (5/8") 1
123	52026861	Spacer1	123	52026861	Spacer1
124	52022622	Spring1	124	52022622	Spring1
125	50023756	Screw, M10x552	125	50023756	Screw, M10x552





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