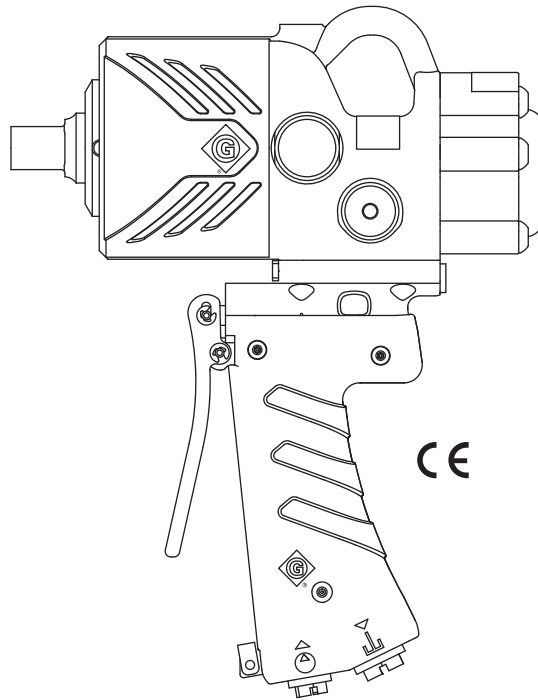


SERVICE MANUAL



HW3 Impact Wrench

Serial Code BBF



Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.

Register this product at www.greenlee.com

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Safety

Safety is essential in the use and maintenance of Greenlee tools and equipment. This manual and any markings on the tool provide information for avoiding hazards and unsafe practices related to the use of this tool. Observe all of the safety information provided.

Purpose of this Manual

This manual is intended to familiarize all personnel with the safe service procedures for the following Greenlee tool:

HW3 Serial Code BBF

Keep this manual available to all personnel.

Replacement manuals are available upon request at no charge at www.greenlee.com.

Other Publications

Operation Manual: Publication 52063857

SAE Standard J1273 (Hose and Hose Assemblies):
Publication 99930323

All specifications are nominal and may change as design improvements occur. Greenlee Tools, Inc. shall not be liable for damages resulting from misapplication or misuse of its products. Cool Grip and Super Spool are trademarks of Greenlee Tools, Inc. Loctite is a registered trademark of Loctite Corporation. Mobilith SHC is a trademark of Exxon Mobil Corporation. Super Spool is protected by U.S. Patent No. 4548229.

KEEP THIS MANUAL

IMPORTANT SAFETY INFORMATION



**SAFETY
ALERT
SYMBOL**

This symbol is used to call your attention to hazards or unsafe practices which could result in an injury or property damage. The signal word, defined below, indicates the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.

⚠ DANGER

Immediate hazards which, if not avoided, **WILL** result in severe injury or death.

⚠ WARNING

Hazards which, if not avoided, **COULD** result in severe injury or death.

⚠ CAUTION

Hazards or unsafe practices which, if not avoided, **MAY** result in injury or property damage.

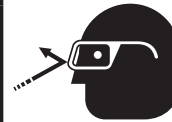


⚠ WARNING

Skin injection hazard:

- Do not use hands to check for leaks.
- Do not hold hose or couplers while the hydraulic system is pressurized.
- Depressurize the hydraulic system before servicing.

Oil under pressure easily punctures skin causing serious injury, gangrene, or death. If you are injured by escaping oil, seek medical attention immediately.



⚠ WARNING

Wear eye protection when operating or servicing this tool.

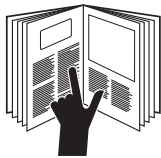
Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.



⚠ WARNING

Tool and accessory may be hot during and after operation.

Contact with hot surfaces could result in serious injury.



⚠ WARNING

Read and understand all of the instructions and safety information in this manual before operating or servicing this tool. Refer also to the Operation Manual listed under "Other Publications."

Failure to observe this warning could result in severe injury or death.

IMPORTANT SAFETY INFORMATION

⚠ WARNING

Do not exceed the following hydraulic power source maximums:

- Hydraulic flow: 46 l/min (12 gpm)
- Pressure relief: 138 bar (2000 psi)
- Back pressure: 13.8 bar (200 psi)

Failure to observe this warning could result in severe injury or death.

⚠ WARNING

Do not reverse hydraulic flow. Operation with hydraulic flow reversed can cause tool malfunction. Connect the supply (pressure) hose and return (tank) hose to the proper tool ports.

Failure to observe this warning could result in severe injury or death.

⚠ WARNING

Do not disconnect tool, hoses, or fittings while the power source is running or if the hydraulic fluid is hot. Hot hydraulic fluid could cause serious burns.

⚠ WARNING

Do not change accessories, inspect, or clean tool when it is connected to a power source. Accidental start-up can result in serious injury.

Failure to observe this warning could result in severe injury or death.

IMPORTANT

Procedure for connecting or disconnecting hydraulic hoses, fittings, or components:

1. Move the flow lever on the hydraulic power source to the OFF position.
2. Stop the hydraulic power source.
3. Follow the sequence under “Hose Connections” in the Operation Manual to prevent pressure buildup. In case some pressure has built up, loosen hoses, fittings, or components slowly.

Note: Keep all decals clean and legible, and replace when necessary.

Disassembly

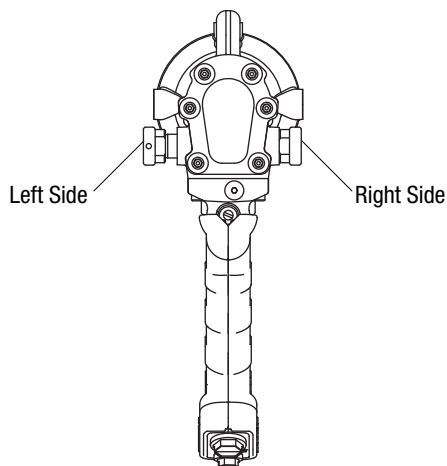
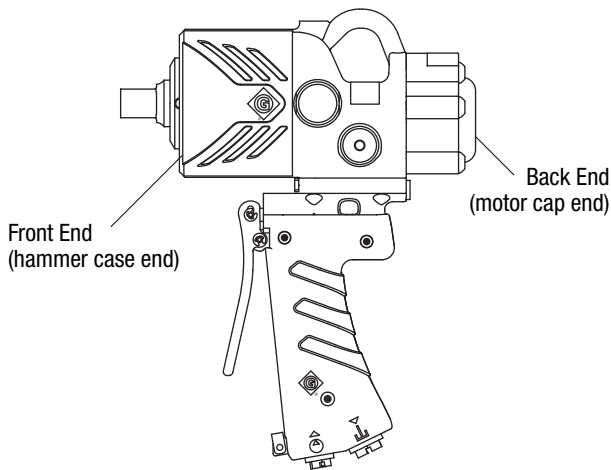
Complete disassembly of the tool is not recommended. If a complete overhaul is necessary, return the tool to your nearest Greenlee Authorized Service Center.

The disassembly procedure is divided into sections of the tool. Disassemble only the section(s) necessary to complete the repair.

Disassemble the tool on a flat, clean surface. Take care not to lose or damage any parts that may fall free during disassembly.

In order to simplify the disassembly and assembly instructions, refer to "Tool Orientation" below to identify the sides and ends of the tool.

Tool Orientation



Hammer Case Components

1. Using snap ring pliers, remove snap ring (67). Remove cap (41).
2. Remove the anvil (59), hammer frame (56), hammer (57), and hammer pin (58).

Motor

1. Remove cap screws (16) and remove motor cap (7) from head (1). Remove O-ring (15). Remove dowel pins (14).
2. Remove retaining ring (11) from idler shaft (13). Pull idler shaft (13) with gears (10) from head. Remove gear from idler shaft. Remove the key (9) from idler shaft.
3. Remove retaining ring (11), gears (10), and Woodruff key (9) from drive shaft (8). Push drive shaft toward hammer case end and remove it from the head.
4. Remove spacer (40), thrust bearing (38), and washers (39) from shaft (8).

Trigger and Super Spool™

1. Remove clips (48) from pins (47). Remove pins from handle (5) and trigger spool (29).
Note: If trigger spool is not supported by covers (49, 50), it may slide out the back.
2. Remove snap ring (35), washer (34), and spring (36). Push trigger spool (29) out of handle (toward front of tool).
3. Remove the retaining ring (32).
4. Remove Super Spool (30) and O-ring (33).
5. Remove O-ring (69) from spool (29).
6. Remove O-ring (27) and backup ring (28) from handle (5).

Disassembly (cont'd)

Reversing Spool

1. Remove cap (23) and pull reversing spool (17) out of right side of tool.

Note: Attempting to push the reversing spool the opposite way through the bore will damage the O-rings and could allow particles of O-ring to get into the motor.

2. Remove O-ring (27) and backup ring (28) from head (1).
3. Remove O-ring (24) and backup ring (25) from spool (29).

Handle and Head

1. Remove plastic covers (50, 49) by removing screws (52).
2. Remove screws (45) from handle (5) to separate head (1) from handle.
3. Remove dowel pins (46) and O-rings (33, 60).
4. Remove snap ring (53), ball stop (54), and ball (55).

Flow Control

1. Remove piston stop (63) from handle (5).
2. Remove O-ring (61) and backup ring (62) from piston stop (63).
3. Remove plug (66), spring (65), and piston (64) from handle (5).

Inspection

Clean all parts with solvent and dry them thoroughly. Inspect each component as described in this section. Replace any component that shows wear or damage.

1. Bearings: Insert shaft into bearing. Spin shaft. If shaft does not spin smoothly, replace the entire assembly with the bearings already pressed in.
2. Motor cap and handle: Inspect mating surfaces, gear cavities, oil passageways, etc. for grooves or nicks. If any component shows wear or damage, replace the entire assembly with the bearings already pressed in.
3. Thrust rings: Replace any thrust ring that is out-of-round or has been sprung.
4. Bearing (inside hammer case cap): Slide the anvil into the bearing. Spin the anvil. If the anvil does not turn smoothly, inspect the bearing surface. If the bearing surface shows uneven wear, replace hammer case cap as an assembly with the bearing already pressed in.
5. Thrust bearing and thrust washers: Spin the bearing against the washers. If bearing does not spin smoothly, replace the bearing and washers.
6. Inspect all other disassembled components for cracks, grooves, or nicks.

Assembly

Refer to the Illustrations and Parts List for correct orientation and placement of parts.

Replace any O-rings, V-rings, seals, and gaskets on parts that have been disassembled. Apply hydraulic fluid or O-ring lubricant to all O-rings and all metal surfaces which they must slide over. When installing an O-ring which must slide over sharp surfaces, use a rolling motion and be careful not to damage the O-ring.

Wherever the assembly results in metal-to-metal contact, coat the surfaces with hydraulic fluid or O-ring lubricant.

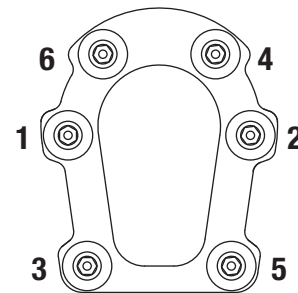
Handle and Head

1. Install ball (55), ball stop (54), and snap ring (53) on the return port of the handle (5).
2. Install dowel pins (45), three O-rings (33), and O-ring (60) onto handle (5). Install four screws (45) through handle (5) and into head (1). Torque screws to 14.3 Nm (130 in-lb).
Note: Ensure O-rings stay in grooves when connecting handle to head. O-rings can be secured in place with O-ring lubricant.
3. Install Cool Grip™ handle covers (49, 50) using screws (52) and nuts (51). Nuts should be placed in right cover (50). Torque screws until covers (49, 50) fit snug.

Motor

1. Use an O-ring tool to install a new O-ring (3) from the back end of the head (1).
2. Install spacer (40) onto drive shaft (8). Apply Mobilith SHC™ PM 460 to thrust bearing (38) and work the grease into needle rollers. Apply a light film of grease to the thrust washers (39). Stack the thrust washers and thrust bearing properly and place the stack onto the drive shaft (8).
3. Lubricate drive shaft (8) and slide it into the head (1) from the hammer case end.
4. Install Woodruff keys (9) onto the drive shaft. Align the keyways in the gears (10) with the Woodruff key on the drive shaft and install the gears onto the drive shaft. Secure the gears with retaining ring (11).
5. Install the Woodruff key (9) into the idler shaft (13). Align the keyway in the remaining gears (10) with the key and install the gears onto the idler shaft. Install the idler shaft with gear into the head, meshing the two gears together. Secure the gear with retaining ring (11).
6. Install dowel pins (14) into head. Install new O-ring (15) onto motor cap (7) groove.
7. Install motor cap (7) onto head (1). Secure motor cap with cap screws (16). Torque cap screws to 14.3 Nm (130 in-lb). Refer to "Torque Sequence" below.

Torque Sequence



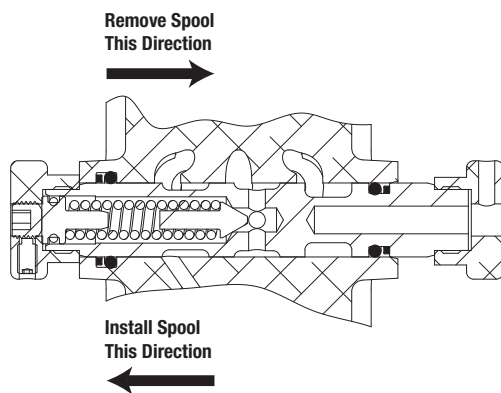
Trigger, Trigger Spool, and Super Spool

1. Install new O-ring (33) onto Super Spool (30). Install Super Spool (30) and secure with retaining ring (32) in trigger spool (29).
2. Install new O-ring (69) onto trigger spool (29).
3. Install new O-ring (27) and backup ring (28) into handle (5).
Note: Install the backup ring (28) first. Pull the backup ring with a pick so that it is positioned in the groove toward the back side of the tool. Then install the O-ring (27) into the groove in the handle (5).
4. Slide trigger spool (29) into handle (5) from front end of tool. Spool should bottom out onto handle covers (49, 50).
Note: If handle covers (49, 50) are missing or damaged, the trigger spool will need to be dead stopped to prevent it from sliding out of the back when spring (36) is installed.
5. Slide spring (36) and washer (34) onto spool (29) inside handle (5). Secure spring and washer with retaining ring (35).
6. Install pin (47) into trigger (37) through handle (5). Install second pin (47) through trigger (37) and trigger spool (29). Secure pins with retaining rings (48).

Assembly (cont'd)

Reversing Spool

1. Install new O-ring (24) and backup ring (25) onto reversing spool (17).
2. Install new O-ring (27) and backup ring (28) into head (1).
3. Screw cap (23) onto spool (17) end closest to O-ring (24).
4. Slide spool (17) into head (1) from the right side.
5. Install cap (23) on opposite spool (17) end. Use one wrench on each cap (23) and tighten to 31 Nm (23 ft-lb).



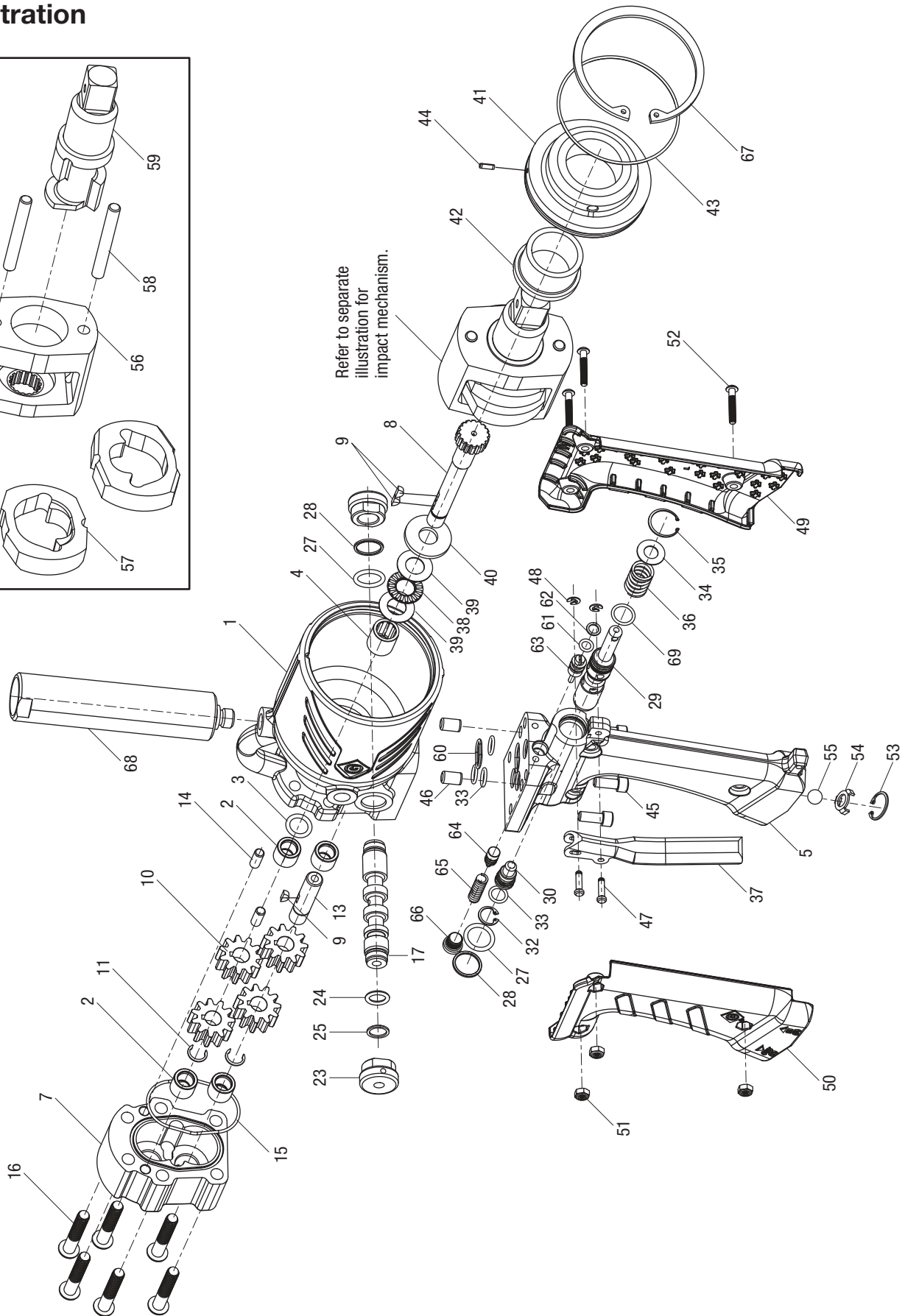
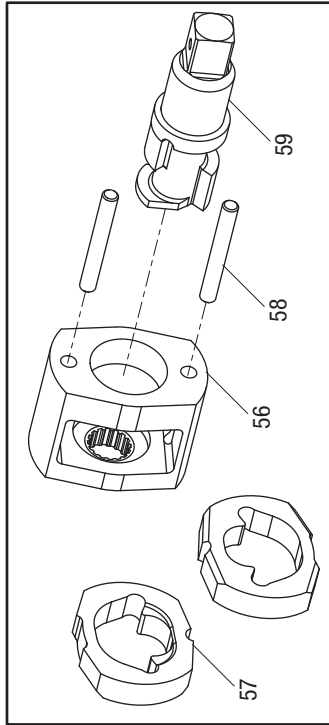
Impact Mechanism

1. Apply Mobilith SHC™ PM 460 to the surfaces of the hammer frame (56), hammers (57), hammer pin (58), and anvil (59).
2. Install the two hammers, 180° from each other, into hammer frame. Install pins into hammer frame and through the hammers, then slide the assembly onto the spline of drive shaft (8).
3. Pack hammer frame center space with Mobilith SHC™ PM 460. Install anvil into hammer frame and through hammers.
4. Install O-ring (43) on hammer case cap (41). Install roll pin (44) on hammer case cap (41).
5. Slide the hammer case cap assembly (41) over the anvil.
6. Install snap ring (67) onto head (1).

Flow Control

1. Install O-ring (61) and backup ring (62) onto piston stop (63).
2. Install piston stop (63) into handle (5).
3. Install piston (64), spring (65), and plug (66) into handle (5).

Illustration



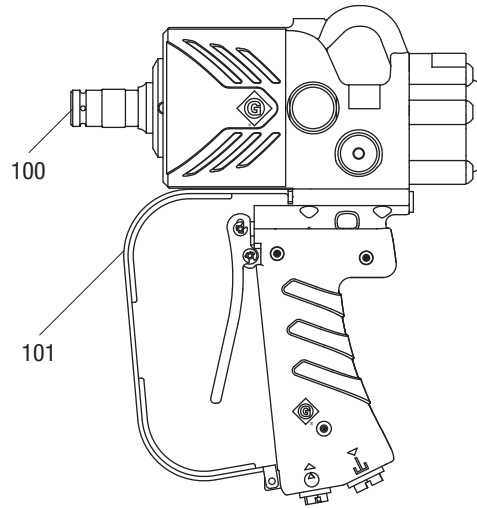
Parts List

Key	UPC No. 78-3310-	Part No.	Description	Qty
1	00995	52063853	Head assembly (includes items 2–4).....	1
2	41591	50415911	Bearing, needle, .439 x .625 x .500.....	4
3*			O-ring, .500 x .687 x .093-80.....	1
4	49248	50492438	Bearing.....	1
5	00922	52063614	Handle.....	1
7	00994	52063852	Motor cap assembly (includes item 2).....	1
8	00918	52063611	Shaft, drive.....	1
9	41592	50415921	Key, Woodruff, .125 x .375.....	3
10	41630	50416302	Gear, 11-tooth.....	4
11	41621	50416212	Ring, retaining, .437.....	2
13	45696	50456962	Shaft, idler.....	1
14	41624	50416242	Pin, dowel, .250 x .625.....	2
15*			O-ring, 2.000 x 2.125 x .062-70D nitrile.....	1
16			Screw, socket head cap, 5/16-18 x 1.25 button, 316 SS.....	6
17	00931	52063616	Spool, directional reversing.....	1
23	00404	52061456	Cap, reversing spool.....	2
24*			O-ring, .437 x .625 x .093-70D nitrile.....	1
25*			Ring, 8-111 Parbak.....	1
27*			O-ring, .612 x .818 x .103-70D nitrile.....	2
28*			Ring, 8-114 Parbak.....	2
29	00380	52060643	Spool, directional trigger.....	1
30	00917	52063610	Super Spool.....	1
32	48540	50485407	Ring, retaining.....	1
33*			O-ring, .375 x .500 x .062-70D nitrile.....	4
34	48310	50483102	Washer, flat, .376 x .734 x .03.....	1
35	41648	50416480	Ring, retaining, .750.....	1
36	00399	52060673	Spring, trigger.....	1
37	00381	52060659	Trigger, impact wrench.....	1
38	48318	50483188	Bearing, thrust.....	1
39	48319	50483196	Washer, thrust.....	2
40	00942	52063628	Spacer.....	1
41	00992	52063851	Cap, hammer case assembly (includes items 42–44).....	1
42			Bearing.....	1
43*			O-ring, 3.000 x 3.125 x .062-70D nitrile.....	1
44			Roll pin, 1/8.....	1
45			Screw, socket head cap, 1/4-20 x .625, 316 SS.....	4
46	00388	52060665	Pin, .3125 x .5 dowel.....	2
47	00395	52060651	Pin, trigger impact wrench.....	2
48	42827	50428270	Ring, retaining.....	2
49	00393	52060669	Cool Grip™ handle cover, impact wrench, left.....	1
50	00389	52060666	Cool Grip™ handle cover, impact wrench, right.....	1
51			Lock nut, 8-32, .172 thick, nickel-plated.....	3
52			Screw, socket head cap, 8-32 x 1.00 button, 316 SS.....	3

Parts List (cont'd)

Key	UPC No. 78-3310-	Part No.	Description	Qty
53	41600	50416003	Ring, retaining, .687	1
54	49234	50492349	Stop, ball	1
55	50681	90506812	Ball, 3/8 dia.....	1
56			Hammer frame.....	1
57			Hammer	2
58			Hammer pin.....	2
59			Anvil, quick change	1
60*			O-ring, .563 x .687 .062-70D nitrile.....	1
61*			O-ring, .250 x .375 .062-70D nitrile.....	1
62*			Ring, 8-010 Parbak	1
63	00937	52063619	Stop, flow control piston	1
64	01594	52000983	Piston, bypass.....	1
65	00941	52063626	Spring, compression	1
66*	00943	52063629	SAE-3 plug	1
67	00945	52063631	Ring, internal retaining	1
68	00947	52063632	Handle, support.....	1
69*			O-ring, .500 x .625 .062-70D nitrile.....	1
Decals				
	00400	52061451	Decal, F/R, logo.....	1
	00401	52061452	Decal, warning.....	1
Repair Kits				
	02252	52066409	Impact mechanism assembly (includes items 56–59)	
	00607	52062052	Handle cover kit (includes items 49–52)	
*	00996	52063854	Seal kit (includes items marked with an asterisk)	

Accessories



Key	UPC No. 78-3310-	Part No.	Description	Qty
100	41964	50419640	3/4" square to 5/8" hex quick-change adapter	1
101	00376	52060640	Trigger guard assembly	1