

Instructions for Replacing Damaged SPINDLE REST UNIT



- 503 8619.0 Repair Kit for 683,687 Screw Type Reel Stands
- △ 503 8697.2 Repair Kit for 656 Ratchet Type Reel Stand

SPINDLE UNIT, CROSSMEMBERS
MUST BE PARALLEL

PARTS LIST

| Item | Qty. | Part No. | Description | Item | Qty. | Part No. | Description |
|------|------|------------|--------------------------------|------|------|------------|------------------------------------|
| 1 | 1 | 503 8620.4 | Jackscrew Unit (683, 687) | *7 | 1 | 502 5749.8 | Stand, Base (656) |
| 2 | 1 | 503 8698.0 | Jack Screw Unit (656) | *8 | 1 | 502 5660.2 | Stand Unit, Tele. (683,687) |
| *3 | 1 | 502 1354.7 | Nut, Elev. Screw (683,687) | 9 | 2 | 905 0945.5 | Scr., 1/4-20 Hex Hd. Cap (683,687) |
| *4 | 1 | 502 5758.7 | Handle Assembly, Ratchet (656) | 10 | 2 | 905 1674.5 | Washer, 1/4" Lock (683, 687) |
| 5 | 1 | 503 8699.9 | Retainer Unit, Screw (656) | 11 | 2 | 905 0028.8 | Washer, 3/8" Lock (656) |
| 6 | 1 | 503 8622.0 | Retainer, Screw (683, 687) | 12 | 2 | 905 4019.0 | Scr., 3/8-16 Hex Hd. Cap (656) |

* For reference only. Not included in Repair Kits.

INSTRUCTIONS

1. Saw off damaged Spindle Rest Unit. File smooth any burrs.
2. Remove Elevating Screw Nut (3) (683, 687) or Ratchet Handle assembly (4) (656) from Jack Screw.
3. Remove Jack Screw through bottom of Stand Base.
4. Screw Elevating Screw Nut (3) (683, 687) or Ratchet Handle assembly (4) (656) onto Jack Screw Unit (1, 2), all the way to the Spindle Rest.
5. Insert Jack Screw Unit (1, 2) into Base (7, 8) from top.
6. Align Spindle Rest Unit parallel to base crossmember.
7. From bottom attach retainer (5, 6) to Jack Screw using supplied bolts and washers (9, 10, 11, 12) tighten securely.

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