

**GREENLEE®**

**CARBIDE CUTTER SETS  
INCLUDING 7/8" - 2 1/2"**

Professional. Nothing Less.™

**GREENLEE'S CARBIDE CUTTERS  
CONTINUE TO DELIVER THE LOWEST COST PER HOLE!**



# EVERYTHING YOU NEED TO GET THE JOB DONE

- Complete solutions for 1/2" to 2" conduit
- Fast, accurate holes in stainless steel, mild steel, iron, copper, brass, aluminium, fiberglass and plastic sheet
- Longer tool life - less friction, torque and heat



# CARBIDE CUTTER SET

CAT. NO. 628 - INCLUDES 7/8" - 2 1/2" CUTTERS

## FASTER

- Split point, cobalt-steel pilot drill eliminates walking and penetrates quickly
- Precision engineered tungsten carbide teeth for fast cutting of round; burr-free holes

## SAFER

- Flange Stop for Safety – prevents over-drilling
- Reduced torque minimizes muscle exertion

## EASIER

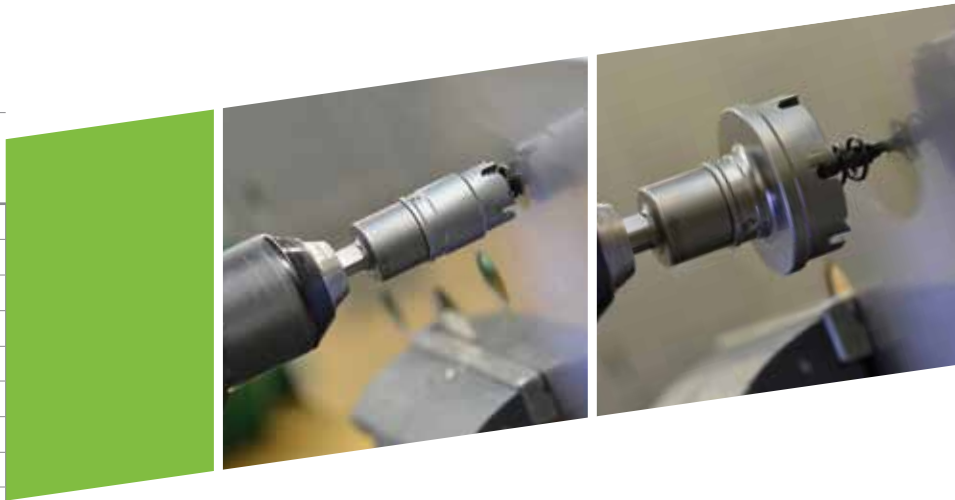
- Optimized carbide design requires less force
- Ejector spring allows automatic slug removal with every cut

PRODUCTS SHOWN AT ACTUAL SIZE



**QUICK CHANGE CARBIDE HOLE CUTTERS**

CAT. NO.	HOLE SIZE		PIPE/CONDUIT		648 SET	660 SET	655 SET
	INCH	MM	ENTRANCE	TAP			
645-5/8	5/8"	15.9					
645-11/16	11/16"	17.5					
645-3/4	3/4"	19.0	3/8"	1/2"			
645-13/16	13/16"	20.6					
645-7/8	7/8"	22.2	1/2"	3/4"	•	•	•
645-1	1"	25.4					
645-1-1/16	1-1/16"	27.0					
645-1-1/8	1-1/8"	28.6	3/4"	1"	•	•	•
645-1-7/32	1-7/32"	31.0					
645-1-1/4	1-1/4"	31.8					
645-1-5/16	1-5/16"	33.3					
645-1-3/8	1-3/8"	34.9	1"		•	•	•
645-1-7/16	1-7/16"	36.5					
645-1-1/2	1-1/2"	38.1		1-1/4"			
645-1-3/4	1-3/4"	44.4	1-1/4"	1-1/2"	•	•	
645-2	2"	50.8	1-1/2"		•	•	
645-2-1/8	2-1/8"	54.0					
645-2-1/4	2-1/4"	57.2		2"			
645-2-3/8	2-3/8"	60.3					
645-2-1/2	2-1/2"	63.5	2"		•		
645-2-5/8	2-5/8"	66.7		2-1/2"			
645-3	3"	76.2	2-1/2"				


**QUICK CHANGE ARBORS FOR 645 CUTTERS**

CAT. NO.	HOLE SIZE	648 SET	660 SET	655 SET
645-011	Up to 2"	•	•	•
645-022	2-1/2" - 3"	•		

**REPLACEMENT PILOT DRILLS FOR 645 ARBORS**

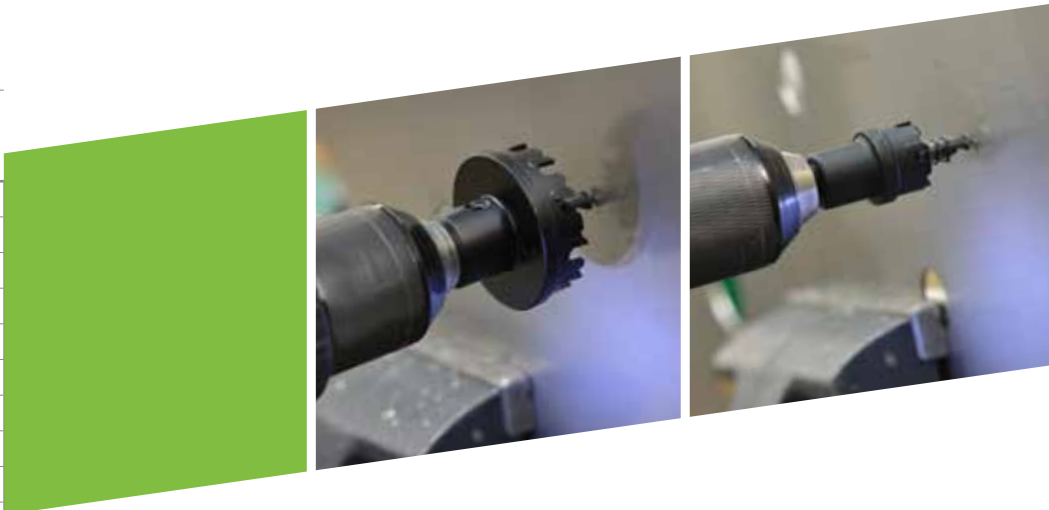
645-001	Up to 2"	Use with 645-011 Arbor
645-002	2-1/2" - 3"	Use with 645-022 Arbor

**CARBIDE HOLE CUTTERS**

CAT. NO.	HOLE SIZE		PIPE/CONDUIT		628 SET	635 SET
	INCH	MM	ENTRANCE	TAP		
625-3/4	3/4"	19.0	3/8"	1/2"		
625-7/8	7/8"	22.2	1/2"	3/4"	•	•
625-1	1"	25.4				
625-1-1/8	1-1/8"	28.6	3/4"	1"	•	•
625-1-7/32	1-7/32"	31.0				
625-1-3/8	1-3/8"	34.9	1"		•	•
625-1-1/2	1-1/2"	38.1		1-1/4"		
625-1-3/4	1-3/4"	44.4	1-1/4"		•	
625-2	2"	50.8	1-1/2"		•	
625-2-1/2	2-1/2"	63.5	2"		•	

**REPLACEMENT PILOT DRILLS FOR 625 CUTTERS**

625-001	Use with 625 Cutters up to 2"	•	•
625-002	Use with 625-2-1/2" Only	•	


**ORDERING INFORMATION**

CAT. NO.	UPC	DESCRIPTION	# SIZES	HOLE SIZES	PIPE/CONDUIT SIZES
628	06400	Carbide Cutter Set, 8pc	6	7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2"	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"
648	06401	Carbide Cutter Set, Quick Change, 8pc			



Lubrication during drilling helps extend the life of cutting tools. Greenlee recommends the use of 462 Series Cutting Oil, available in quart (462-Q) and gallon (462-1) sizes.





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