SERVICE MANUAL



Battery-powered Micro Cutters



Read and **understand** all of the instructions and safety information in this manual before operating or servicing this tool.



Table of Contents

Safety	2
Purpose of this Manual	2
Other Publications	2
Important Safety Information	3–4
Main Illustrations—All Tools	5–6
Main Parts List—All Tools	7
Head and Ram Illustration and Parts List	
ES32ML and ES32FML	8
EBS12ML	9

Safety

Safety is essential in the use and maintenance of Greenlee tools and equipment. This manual and any markings on the tool provide information for avoiding hazards and unsafe practices related to the use of this tool. Observe all of the safety information provided.

Purpose of this Manual

This manual is intended to familiarize authorized Greenlee service personnel with the service parts for the following Greenlee tools:

- ES32ML Battery-powered Cable Cutter
- ES32FML Battery-powered Cable Cutter
- EBS12ML Battery-powered Single Use Lock Cutter and Bolt Cutter

Keep this manual available to all personnel.

Replacement manuals are available upon request at no charge at www.greenlee.com.

Other Publications

Operation Manual: Publication 52078039



Do not discard this product or throw away!For recycling information, go to www.greenlee.com.

All specifications are nominal and may change as design improvements occur. Greenlee Textron Inc. shall not be liable for damages resulting from misapplication or misuse of its products.

KEEP THIS MANUAL



IMPORTANT SAFETY INFORMATION





This symbol is used to call your attention to hazards or unsafe practices which could result in an injury or property damage. The signal word, defined below, indicates the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.

ADANGER

Immediate hazards which, if not avoided, WILL result in severe injury or death.

Hazards which, if not avoided, COULD result in severe injury or death.

ACAUTION

Hazards or unsafe practices which, if not avoided. MAY result in injury or property damage.

Read and understand all of the instructions and safety information in this manual before operating or servicing this tool. Refer also to the Operation Manual, which is listed under "Other Publications."

Failure to observe this warning could result in severe injury or death.

AWARNING

Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.



Skin injection hazard:

Do not use hands to check for oil leaks. Oil under pressure easily punctures skin. If injured, seek medical attention immediately to remove oil.

Failure to observe this warning could result in serious injury, ganarene. or death.



Do not use solvents or flammable liquids to clean the tool body. Solvents or flammable liquids could ignite and cause serious injury or property damage.

AWARNING

Do not dispose of batteries in a fire. They will vent fumes and may explode.

Failure to observe this warning could result in severe injury from harmful fumes or burns from flying debris.



AWARNING

Cutting hazard:

- Remove battery before changing dies, adapters, or jaws.
- Keep hands away from the cutting head when cutting.

Failure to observe these warnings could result in severe injury or death.

3



REENLEE

Inspect tool and blades before use. Replace any worn or damaged parts. A damaged or improperly assembled tool can break and strike nearby personnel.

Failure to observe this warning could result in severe injury or death.

ACAUTION

- Do not twist work piece or tool during cutting operation. Blade failure could result.
- This tool is not designed for continuous use. After LED indicator (red) indicates tool has become too hot, allow the cutting tool to cool for 15 minutes.
- Do not secure this tool in a vise. This tool is designed for hand-held operation.
- This tool may be used in damp or wet environments; however, air-drying is recommended before use if the tool becomes soaked. Damage may result when the tool is operated prior to thorough drying when electrical components are soaked.
- Use this tool for the manufacturer's intended purpose only.

Failure to observe these precautions may result in injury or property damage.

ACAUTION

Do not allow anything to contact the battery terminals.

- Do not immerse the batteries in liquid. Liquid may create a short circuit and damage the battery. If batteries are immersed, contact your service center for proper handling.
- Do not place the battery into a pocket, tool pouch, or tool box with conductive objects. Conductive objects may create a short circuit and damage the battery.
- Do not place a battery on moist ground or grass. Moisture may create a short circuit and damage the battery.

Failure to observe these precautions may result in injury or property damage.

- Do not store the battery at more than 122 °F (50 °C) or less than -4 °F (-20 °C). Damage to the battery can result.
- Do not use another manufacturer's charger. Other manufacturers' chargers may overcharge and damage the battery.
- Do not attempt to open the battery. It contains no user-serviceable parts.

Failure to observe these precautions may result in injury or property damage.

ACAUTION

Do not perform any service or maintenance other than as described in this manual. Injury or damage to the tool may result.

Failure to observe this precaution may result in injury and property damage.

Note: Keep all decals clean and legible, and replace when necessary.



Main Illustrations—All Tools





Main Illustrations - All Tools (cont'd)







Main Parts List-All Tools

Key	Part No.	Description Qty
2 3	52055860	Relief lever kit (includes 2, 3) Screw
4 5* 6 7	52079810 50121839 52080240 52079807	Control board 1 Seal 2 Screw 1 Ring (ES32ML, ES32FML) 1 Ring (EBS12ML) 1
19 20 21 22	50018990	Piston pump assembly (includes 20–25) 1 Piston pump 1 Spring 1 Piston pump housing 1
 23* 24 25		Piston seal
29	50018922 52054799	Relief valve unit (includes 31–39) (ES32ML, ES32FML)
31 32 33 34 35 36* 37* 38 39	52072070	Valve seat 1 Needle valve 1 Plunger 1 Spring 1 Lock washer (ES32ML, ES32FML) 2 Lock washer (EBS12ML) 6 O-ring 1 Pressure relief 1 Screw 1
49	52048120 52054796	Pump housing unit (includes 50–57) (ES32ML, ES32FML) 1 Pump housing unit (includes 50–57) (EBS12ML)
50 50* 51	52055861	Clamp, 10 pack
52 53	50109162	Threaded bushing
54 55 56 57*	50109308 50109316 52049296	Threaded bushing 1 Screen 1 Reservoir 1 O-ring 1

Key	Part No.	Description Qty
68 70 71 72 73 75	52079808 50019767	Housing unit (includes 70–78) 1 Screw 5 Screw 2 Compression spring, DA5.5 x L14.0 1 Trigger link 1 Housing half 1
76 77 78		Housing half 1 Relief valve button 1 Trigger cover 1
80 81 82	52079809	Motor assembly (includes 81–89) 1 Retaining ring 1 Pin
 82 50019589 83 84 85 86 87 88 89 	Pin1Motor cap1Disc housing1Disc2Screw2Gear lube, 1.5 g1Motor adapter1Electric motor1	
	52078034 52078035 52078037 52078033 52025832	Identification decal (ES32ML) 1 Identification decal (ES32FML) 1 Identification decal (EBS12ML) 1 Micro Tool decal 1 Cut hazard decal 1
	52078365	Carrying case
*	50047957	Seal kit (includes items marked with an asterisk, bushings not included)
	52068605 52068603 52068604	10.8V battery, 1.5 Ah li-ion (16.2 Wh) 10.8V charger, li-ion batteries, 110V 10.8V charger, li-ion batteries, 230V
	52057878	Biodegradable hydraulic fluid



Head and Ram Illustration and Parts List-ES32ML and ES32FML



Key	Part No.	Description Qty
	50121197	Head unit assembly, ES32ML (includes 1–15)
	52056587	Head unit assembly, ES32FML (includes 1–15)
	52055868	Ram kit (includes 1–3, 5)
1		Piston1
2		Coil spring 1
3		Steel washer1
	52055870	Hardware kit (includes 4, 8–11, 13, 15)
4		Retaining clip2
5		Steel washer1
6	50019295	Screw 1
7	50120913	Aluminum head1
8		Screw 1

Key	Part No.	Description Qty
9		Pivot 1
10		Retaining clip1
11		Pivot 1
	52055869	Blade kit, ES32ML (includes 12–15)
	52056589	Blade kit, ES32FML (includes 12–15)
12		Fixed blade1
13		Pivot bolt 1
14		Movable blade1
15		Hex nut1
16 17	50120050 52025832	Bushing with seal1 Pinch hazard decal1
18*		Seal bushing (included in 50047957) 1



Head and Ram Illustration and Parts List-EBS12ML



Key	Part No.	Description	Qty
	52033626	Head assembly (includes 1–7)	
	52033628	Cutter blade kit (includes 1-4)	1
1		Fixed blade	1
2		Movable blade	1
3		Roll pin	1
4		Socket head cap screw	1
5	50019295	Hex head cap screw, m3x4	1
6	50019236	Compression spring	1
7		Cutter head	1

Key	Part No.	Description Qty
8*		O-ring (included in 50047957)1
9*		Piston backup ring (included in 50047957)1
10	50019082	Bushing1
11	52024564	Pinch hazard decal1
12		Disc 1



4455 Boeing Drive • Rockford, IL 61109-2988 • USA • 815-397-7070 An ISO 9001 Company • Greenlee Textron Inc. is a subsidiary of Textron Inc.

www.greenlee.com

 USA
 Tel: 800-435-0786 Fax: 800-451-2632
 Canada
 Tel: 800-435-0786 Fax: 800-524-2853
 International
 Tel: +1-815-397-7070 Fax: +1-815-397-9247