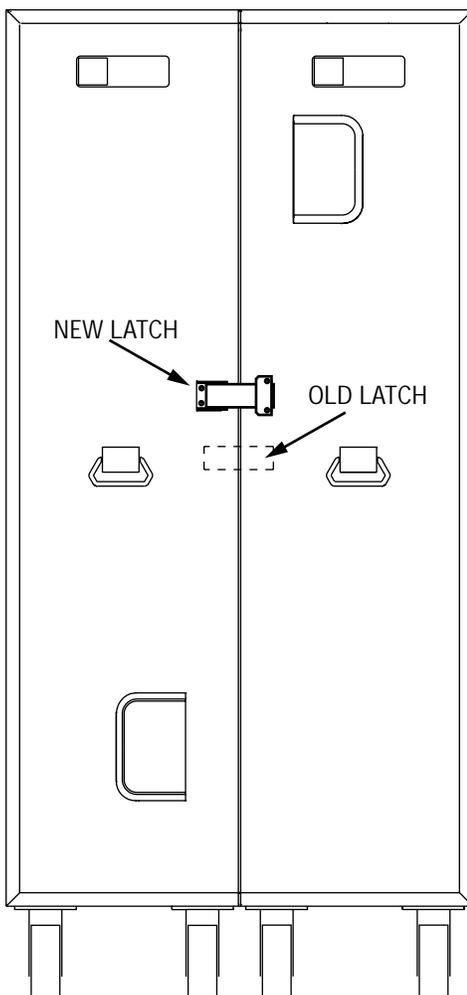


# INSTRUCTIONS



## 500 4339.0

### Latch Replacement Kit for the 5860 Bi-fold Box



#### Standard Method

1. Remove latch and strike by removing bolt and nut.
2. Replace with new latch and strike using bolt and nut.

#### Method for Replacing Welded-on Latch and Adjustable-style Latch

1. Close the job box completely. Clamp the box shut with a pipe clamp, or by putting locks in the lock housings.
2. Select the location for the new latch and strike. The preferred location is above the old latch and strike.  
*Note: Check for interference. The mounting must not be obstructed by shelves.*
3. Position the latch base hole 2.00" from the parting line.  
*Note: The mounting holes must be away from the parting line.*
4. Punch or mark the mounting hole location on the box. Use a 5/16" drill to make the mounting hole. Mount the latch to the box.
5. Align the strike with the latch. Position the strike hole 2.00" from the parting line.
6. Punch or mark the mounting hole location on the box. Use a 5/16" drill to make the mounting hole. Mount the strike to the box.



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